

APPLICATION NO.

UNITED STATES PATENT AND TRADEMARK OFFICE

FILING DATE

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FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	

10.042,892 01/09/2002 Roy V. Leverenz TMP-1947 DIV 7446

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Allegheny Technologies Incorporated
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CHEN, BRET P

ART UNIT PAPER NUMBER

1762

DATE MAILED: 03/28/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

•	Application No.	Applicant(s)
	10/042,892 LEVERENZ ET AL.	
Office Action Summary	Examiner	Art Unit
	B. Chen	1762
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, - Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b). Status	within the statutory minimum of thirty (30) days ill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).
1) Responsive to communication(s) filed on	<u> </u>	
2a) ☐ This action is FINAL . 2b) ☑ Thi	s action is non-final.	
3) Since this application is in condition for allowa closed in accordance with the practice under <i>l</i> Disposition of Claims		
4) ☐ Claim(s) <u>20-22</u> is/are pending in the application	n.	
4a) Of the above claim(s) is/are withdraw		
5) Claim(s) is/are allowed.		
6) ☐ Claim(s) <u>20-22</u> is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claim(s) are subject to restriction and/or	election requirement.	
Application Papers	·	
9) The specification is objected to by the Examiner	· ·	
10)☐ The drawing(s) filed on is/are: a)☐ accep	ted or b)⊡ objected to by the Exar	miner.
Applicant may not request that any objection to the	drawing(s) be held in abeyance. Se	ee 37 CFR 1.85(a).
11)☐ The proposed drawing correction filed on	is: a) ☐ approved b) ☐ disappro	ved by the Examiner.
If approved, corrected drawings are required in rep	•	
12) The oath or declaration is objected to by the Exa	aminer.	
Priority under 35 U.S.C. §§ 119 and 120		
13) Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a)-(d) or (f).
a) ☐ All b) ☐ Some * c) ☐ None of:		
1. Certified copies of the priority documents	s have been received.	
2. Certified copies of the priority documents	have been received in Application	on No
 3. Copies of the certified copies of the prior application from the International Bur * See the attached detailed Office action for a list of the prior application. 	eau (PCT Rule 17.2(a)).	-
14) Acknowledgment is made of a claim for domestic	priority under 35 U.S.C. § 119(e	e) (to a provisional application).
a) The translation of the foreign language pro-	visional application has been rec	eived.
Attachment(s)		
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s) 3		(PTO-413) Paper No(s)
S. Patent and Trademark Office		

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DETAILED ACTION

Claims 20-22 are pending in this application which is a DIV of 09/467936 now US Patent 6,447,890, which is a CIP of 09/390570, now abandoned, which is a CON of 08/860163 now US Patent 5,958569.

The preliminary amendment dated 1/09/02 canceling claims 1-19 has been entered.

Specification

Applicant is reminded of the proper content of an abstract of the disclosure.

A patent abstract is a concise statement of the technical disclosure of the patent and should include that which is new in the art to which the invention pertains. If the patent is of a basic nature, the entire technical disclosure may be new in the art, and the abstract should be directed to the entire disclosure. If the patent is in the nature of an improvement in an old apparatus, process, product, or composition, the abstract should include the technical disclosure of the improvement. In certain patents, particularly those for compounds and compositions, wherein the process for making and/or the use thereof are not obvious, the abstract should set forth a process for making and/or use thereof. If the new technical disclosure involves modifications or alternatives, the abstract should mention by way of example the preferred modification or alternative.

The abstract should not refer to purported merits or speculative applications of the invention and should not compare the invention with the prior art.

Where applicable, the abstract should include the following:

- (1) if a machine or apparatus, its organization and operation;
- (2) if an article, its method of making;
- (3) if a chemical compound, its identity and use;
- (4) if a mixture, its ingredients;
- (5) if a process, the steps.

Extensive mechanical and design details of apparatus should not be given.

It is noted that the claimed invention is directed to a method. The examiner suggests amending the abstract to reflect same.

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The title of the invention is not descriptive. A new title is required that is clearly indicative of the invention to which the claims are directed.

It is noted that the claimed invention is directed solely to a method. The examiner suggests amending the title to reflect same.

Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claims 20-22 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 22, the term "intermediate said first coating and said second coating" is confusing as to what it means. How can application of a third coating be intermediate between two coatings?

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

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The changes made to 35 U.S.C. 102(e) by the American Inventors Protection Act of 1999 (AIPA) and the Intellectual Property and High Technology Technical Amendments Act of 2002 do not apply when the reference is a U.S. patent resulting directly or indirectly from an international application filed before November 29, 2000. Therefore, the prior art date of the reference is determined under 35 U.S.C. 102(e) prior to the amendment by the AIPA (pre-AIPA 35 U.S.C. 102(e)).

Claims 20-22 are rejected under 35 U.S.C. 102(e) as being anticipated by Leverenz et al. (5,958,569). Leverenz discloses a method of coating a cutting tool insert with two intermediate layers between a substrate and an outer aluminum oxide surface coating with the intermediate layers being a metal nitride, a metal carbide, or a metal carbonitride (col.2 lines 19-32). The metal can be hafnium (col.2 lines 33-36). The appropriate thicknesses are taught in col.2 lines 18-32).

The applied reference has common inventors with the instant application. Based upon the earlier effective U.S. filing date of the reference, it constitutes prior art under 35 U.S.C. 102(e). This rejection under 35 U.S.C. 102(e) might be overcome either by a showing under 37 CFR 1.132 that any invention disclosed but not claimed in the reference was derived from the inventor of this application and is thus not the invention "by another," or by an appropriate showing under 37 CFR 1.131.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

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(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 20-22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Cho et al. (4,830,886) or Bryant et al. (5,750,247). Cho discloses of coating cemented carbide cutting tools (col.1 lines 7-9) for example by coating with an intermediate layer of hafnium nitride, carbide or carbonitride followed by additional layers of titanium carbide by CVD, PVD, sputtering, etc (col.6 lines 10-24).

Bryant discloses a method of coating a cemented carbide substrate with two layers including an inner layer of hafnium carbide and outer layer of chromium carbide (col.2 lines 60-67). However, the references remain silent on the coating thickness.

It is well known in the art that thickness is a cause effective variable in that a thicker film produces a more durable coating but a more expensive coating. One skilled in the art would consider the advantages and disadvantages associated with a thick film including costs and durability. It is well settled that determination of optimum values of cause effective variables such as these process parameters is within the skill of one practicing in the art.

The limitations of claims 21-22 have been addressed above.

Double Patenting

The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970);and, *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

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A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

Claims 20-22 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claim 10 of U.S. Patent No. 5,958,569.

Although the conflicting claims are not identical, they are not patentably distinct from each other because the added limitation of a thickness is an obvious variation.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to B. Chen whose telephone number is (703) 308-3809. The examiner can normally be reached on 10 hour days.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Shrive Beck can be reached on (703) 308-2333. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 872-9310 for regular communications and (703) 872-9311 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0661.

bc

March 22, 2003

BRET CHEN